



- 1 Corrugation head**
- 2 Central fixed device**
- 3 Out side Cut off head**
- 4 Tighten nut**
- 5 Locker**

Process map:

- 1 Prepare a round sheet, normally cut by laser cutting machine;
- 2 Put on the center fixed device, and tight up the nut;
- 3 Move the central fixed device to the corrugation forming work head and align the position. Lock the fixed device, turn on the forming roller, then manually operate the top handwheel to bring down the forming roller touch to the sheet, forming process must be pressed little by little until get the right corrugation forming;
- 4 After forming process finished, unlock the central fixed device move to another head, align the position, then press down manually to cut off the inside circle.

MCG-11 Corrugation Machine Specification

Type	MCG-11
Machine profile	2600*660*1500
Max occupation	2600*700
Net weight	360KG
Power supply	2.2 KW
Drive motor	2*1.1KW
Voltage	380V
Work mode	Semi-automatic
Max Thickness	0.8mm
Ring Size	10"-1500 mm
Material suited	SS & Alloy