



- 1 Corrugation head
- 2 Central fixed device
- 3 Out side Cut off head
- 4 Tighten nut
- 5 Locker

Process map:

- 1 Prepare a round sheet, normally cut by laser cutting machine;
- 2 Put on the center fixed device, and tight up the nut;
- 3 Move the central fixed device to the corrugation forming work head and align the position. Lock the fixed device, turn on the forming roller, then manually operate the top handwheel to bring down the forming roller touch to the sheet, forming process must be pressed little by little until get the right corrugation forming;
- 4 After forming process finished, unlock the central fixed device move to another head, align the position, then press down manually to cut off the inside circle.

MCG-11 Corrugation Machine Specification

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|-----------------|----------------|
| Type | MCG-11 |
| Machine profile | 2600*660*1500 |
| Max occupation | 2600*700 |
| Net weight | 360KG |
| Power supply | 2.2 KW |
| Drive motor | 2*1.1KW |
| Voltage | 380V |
| Work mode | Semi-automatic |
| Max Thickness | 0.8mm |
| Ring Size | 10"-1500 mm |
| Material suited | SS & Alloy |